



Powering Business Worldwide

Illustrated Parts List

ZY07153

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How To Use The Illustrated Parts List

The information contained in this document is subject to frequent updates. Therefore, for the latest information available, please visit the interactive Electronic Parts Catalog at <http://www.eaton.com/EatonCom/TruckEurope/TruckEurope/index.htm>

Model Designation and Nomenclature

- For information regarding Model Designation and Nomenclature, visit <http://www.eaton.com/EatonCom/TruckEurope/TruckEurope/index.htm>

Kits and Assemblies (K/A's)

- Kits or Assemblies contain groups of individual or assembled parts specially developed for optimal replacement during repair.
- Kits and Assemblies are shown with applicable parts groupings in the parts listings.

Identifying Kits and Assemblies

A- Part numbers beginning with the letter 'A' are pre-assembled Production Assemblies

K- Part numbers beginning with the letter 'K' are kits that are not assembled

T - Part numbers beginning with the letter 'T' are kits that are not assembled

S- Part numbers beginning with the letter 'S' are pre-assembled Service Assemblies

- Note: Some Production Assemblies do not begin with a letter prefix (Midrange only).

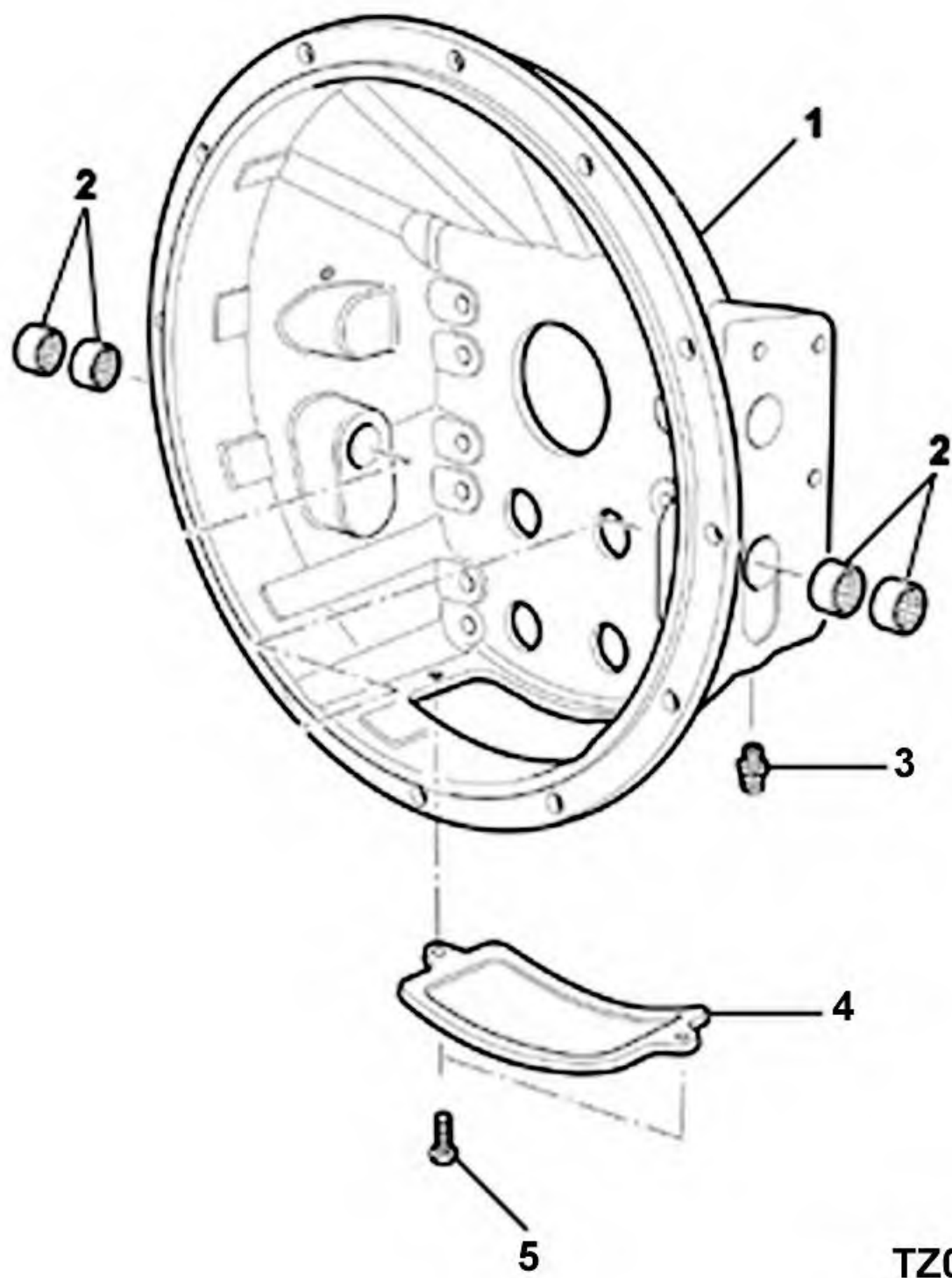
Illustrations

- Illustrations show parts in assembly groups.
- Item numbers on illustrations correspond with parts listings adjacent to the illustration.(on the same or adjacent page)
- Notes are included on illustrations where additional information is needed.

Parts Listing

Parts listings are defined by parts groupings and are broken down by service assemblies. Parts listings identify a part for servicing with the following categories

- **ITEM** - Number corresponds to number on illustration for part identification.
- **CURRENT PART** - part number of the part available for service.
- **DESCRIPTION** - part name or description.
- **REPLACED PART** - number of replaced part.
- **QTY** - Quantity required for assembly.
- **NOTES** - unique characteristics or requirements.
- **KITS / ASSYS WHERE NEEDED** - kits or assemblies that contain the part.

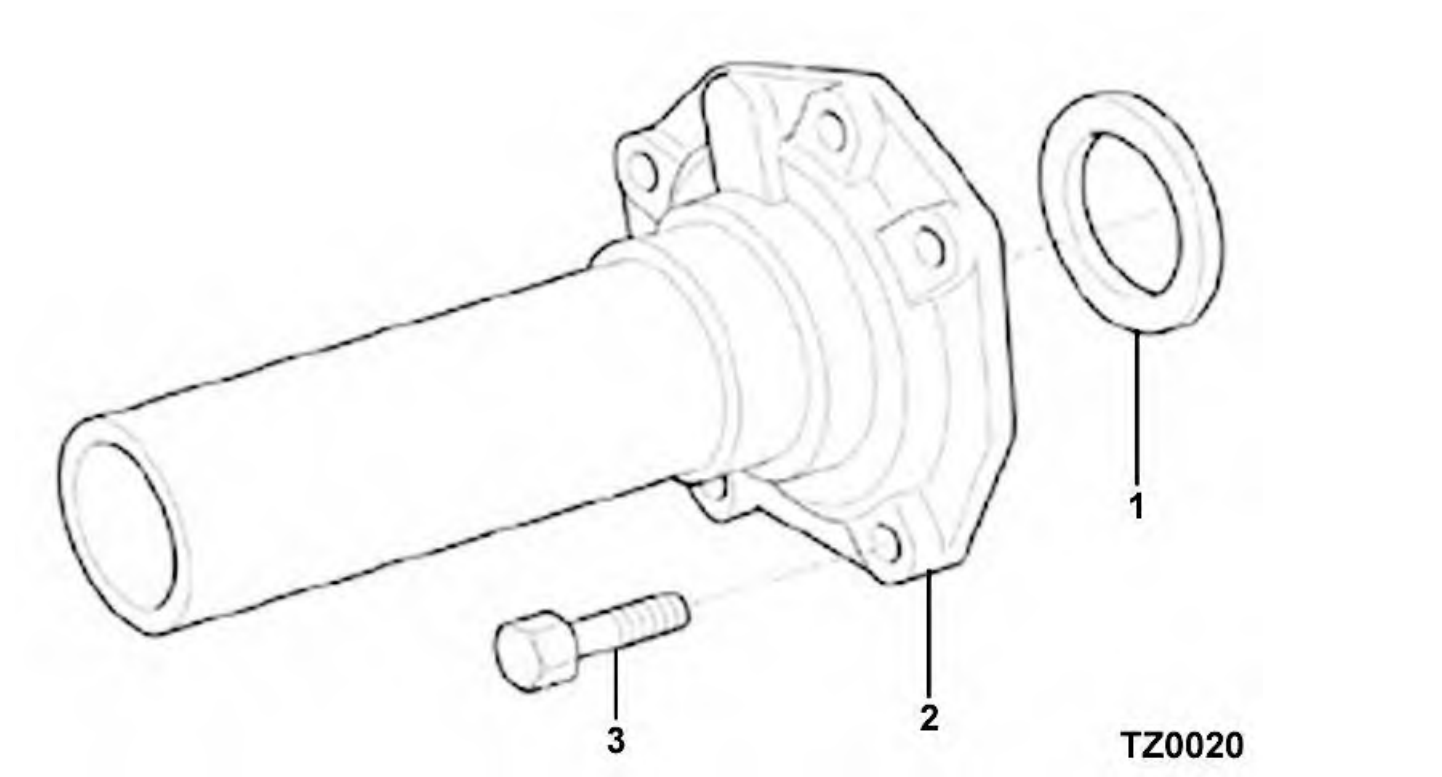


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CLUTCH HOUSING ASSY.

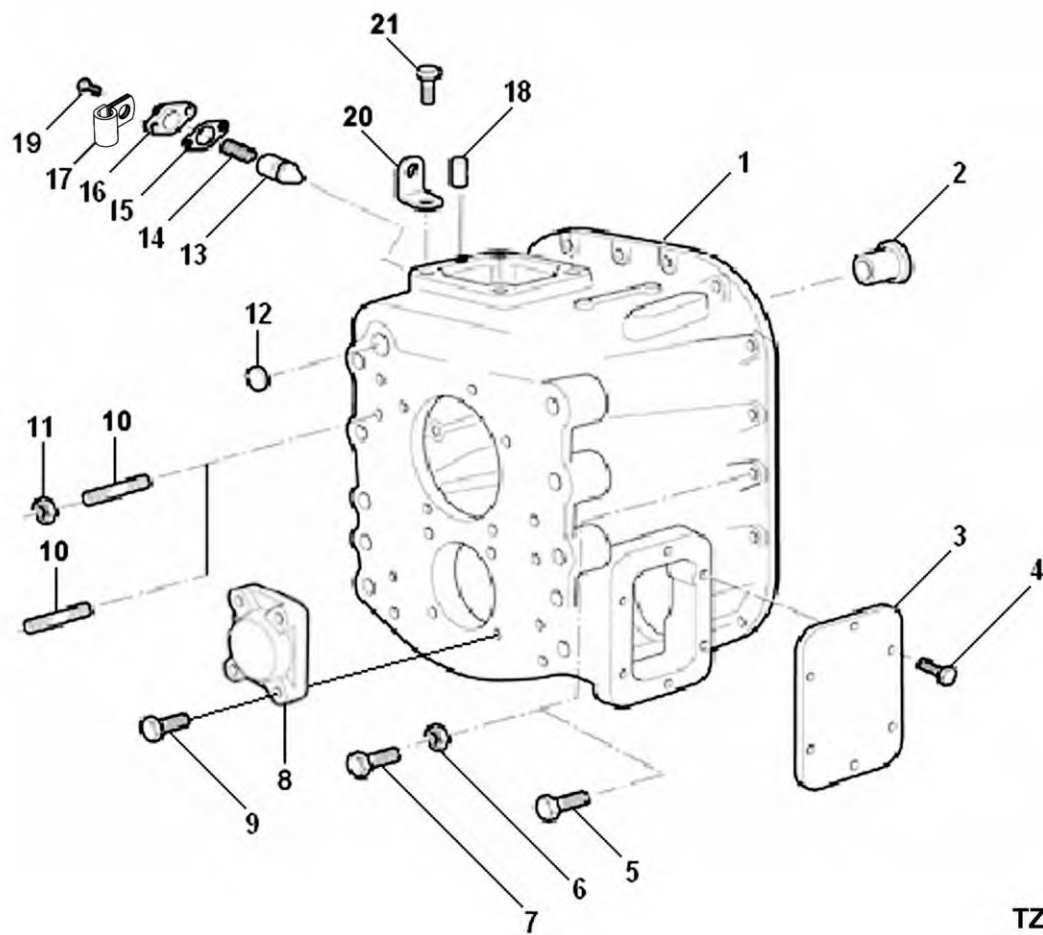
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8877110	CLUTCH HOUSING ASSEMBLY		1	COMPRISES ITEMS 1 AND 2	

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
1	8877109	CLUTCH HOUSING		1		
2	12815	BUSHING		4		
3	X11476	GREASE NIPPLE		3		
4	8875171	COVER PLATE		1		
5	GMX-8-1088	SCREW		2	M12X25 HEX FLG HD	



FRONT BEARING COVER ASSY.

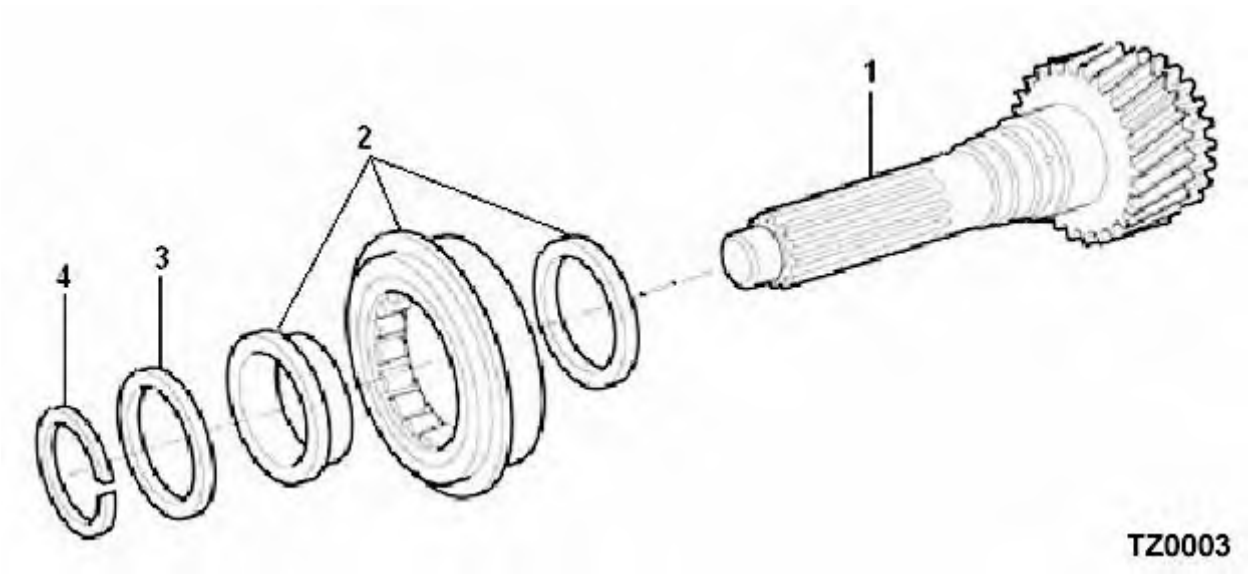
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8872616	FRONT COVER ASSEMBLY		1	COMPRISES ITEMS 1 AND 2	
1	X8870760	OIL SEAL		1		
2	8872600	FRONT BEARING COVER		1		
3	GMX-8-1089	SCREW		5	M10X25 HEX FLG HD	



FRONT CASE ASSY.

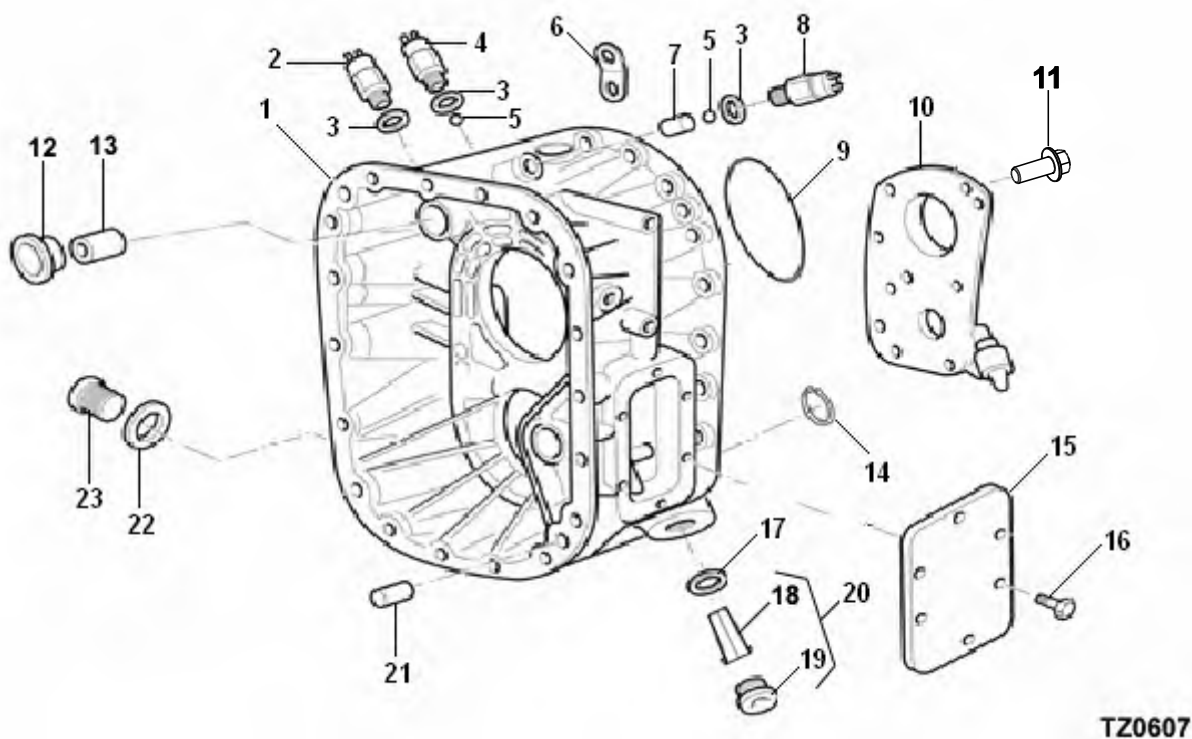
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	GU8882043	FRONT CASE ASSY.		1	COMPRISES ITEMS 1, 2, 10-12 AND 22	
1	8881835	FRONT CASING		1		
2	8883756	BUSH	8882415	1	FOR MAIN SELECTOR SHAFT	
3	GX8881616	PTO PROVISION COVER		1		
4	GMX-8-1088	SCREW		6	M12X25 HEX FLG HD	
5	GMX-8-1079	BOLT		4	M10X40	
6	GMX-9-1005	NUT		14	M10X1.5	
7	GMX-8-10110	BOLT		1		
7	GMX-8-1080	BOLT		13	M10X58	

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
8	GX8880554	BEARING COVER LAYSHAFT		1		
9	GMX-8- 1240	SCREW		4	M12X25 HEX FLG HD	
10	GX8873931	STUD		10	M12X45 LONG	
10	GX8874699	STUD		2	M12X65 LONG	
11	GMX-9- 1204	NUT		12	M12	
12	GX8870278	CUP PLUG		1		
13	8873654	PLUNGER-NEUTRAL		1		
14	8874897	SPRING COMPRESSION		1		
15	8870590	GASKET		1		
16	GX8870259	DETENT COVER		1		
17	GX8880183	PIPE CLIP		1		
18	X8870542	DOWEL		2	8,0 DIA X 16	
19	GMX-8- 0819	SCREW	GMX-8-0801	2	M8 X 16	
20	GX20815	LIFTING EYE		1		
21	GMX-8- 1091	SCREW		4	M10X30 HEX FLG HD	



INPUT SHAFT ASSY.

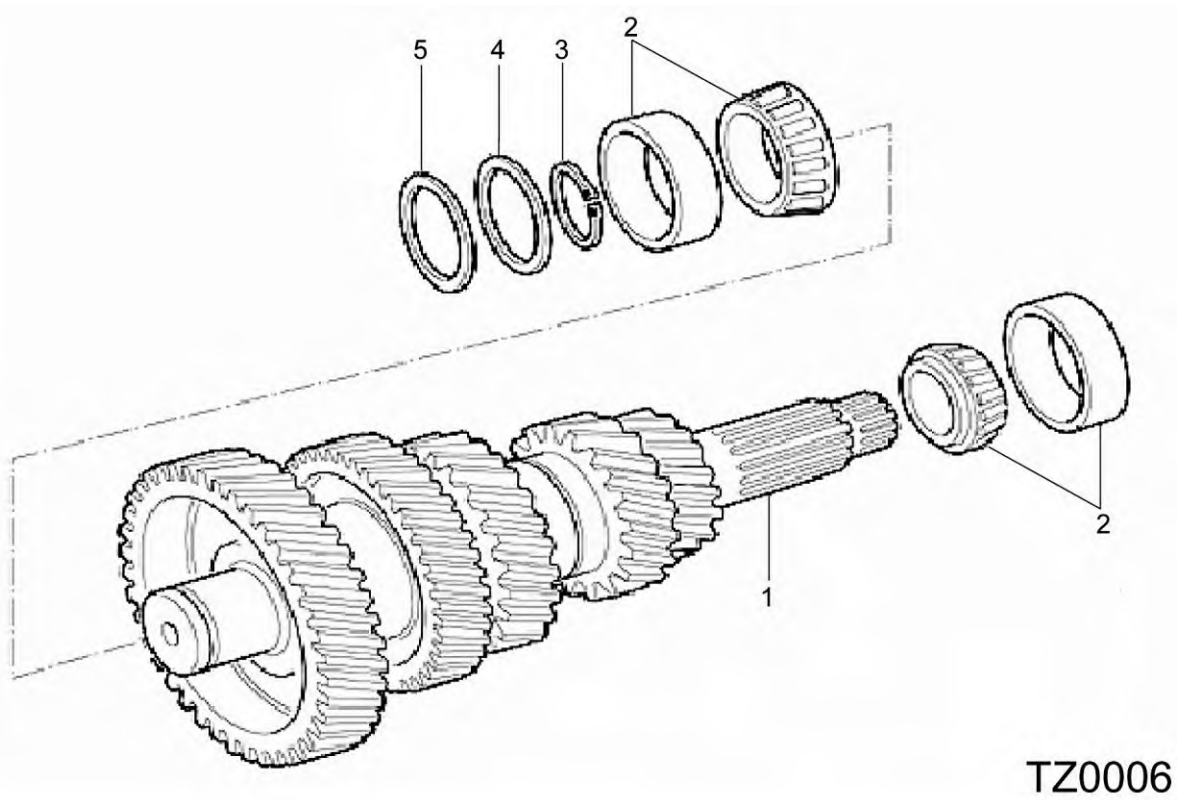
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8883177	INPUT SHAFT ASSY.		1	COMPRISES ITEMS 1-4	
1	8883170	INPUT SHAFT		1		
2	X8872593	INPUT SHAFT BEARING		1		
3	8877692	SPACER - GRADED 3.10		1	PACK: U8877691	
3	8877693	SPACER - GRADED 3.15		1	PACK: U8877691	
3	8877694	SPACER - GRADED 3.20		1	PACK: U8877691	
3	8877695	SPACER - GRADED 3.25		1	PACK: U8877691	
3	8877696	SPACER - GRADED 3.30		1	PACK: U8877691	
3	8877697	SPACER - GRADED 3.35		1	PACK: U8877691	
3	8877698	SPACER - GRADED 3.40		1	PACK: U8877691	
3	8877699	SPACER - GRADED 3.45		1	PACK: U8877691	
3	8877700	SPACER - GRADED 3.50		1	PACK: U8877691	
3	U8877691	SPACER - GRADED PACK		1		
4	X8877706	CIRCLIP		1		



INTERMEDIATE CASE ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8876645	INTERMEDIATE CASE ASSY		1		
1	8876644	INTERMEDIATE CASE		1		
2	GX2771532	SWITCH REVERSE / RANGE		1		
3	5568510	O-RING		3		
4	8880315	NEUTRAL SWITCH		1		
5	X8870711	BALL		2	DIA.14	
6	GX8874026	LIFTING EYE		1		
7	8875267	PIN INTERLOCK		1		
8	GX2771532	SWITCH REVERSE / RANGE		1		
9	X8881475	O-RING		1	(109,5X3,0)	
10	U8883824	OIL PUMP	GU8875469	1		
11	GMX-8-1089	SCREW		8	M10X25 HEX FLG HD	
12	8883756	BUSH	8882415	1	FOR MAIN SELECTOR SHAFT	
13	X8871377	BUSH		1		

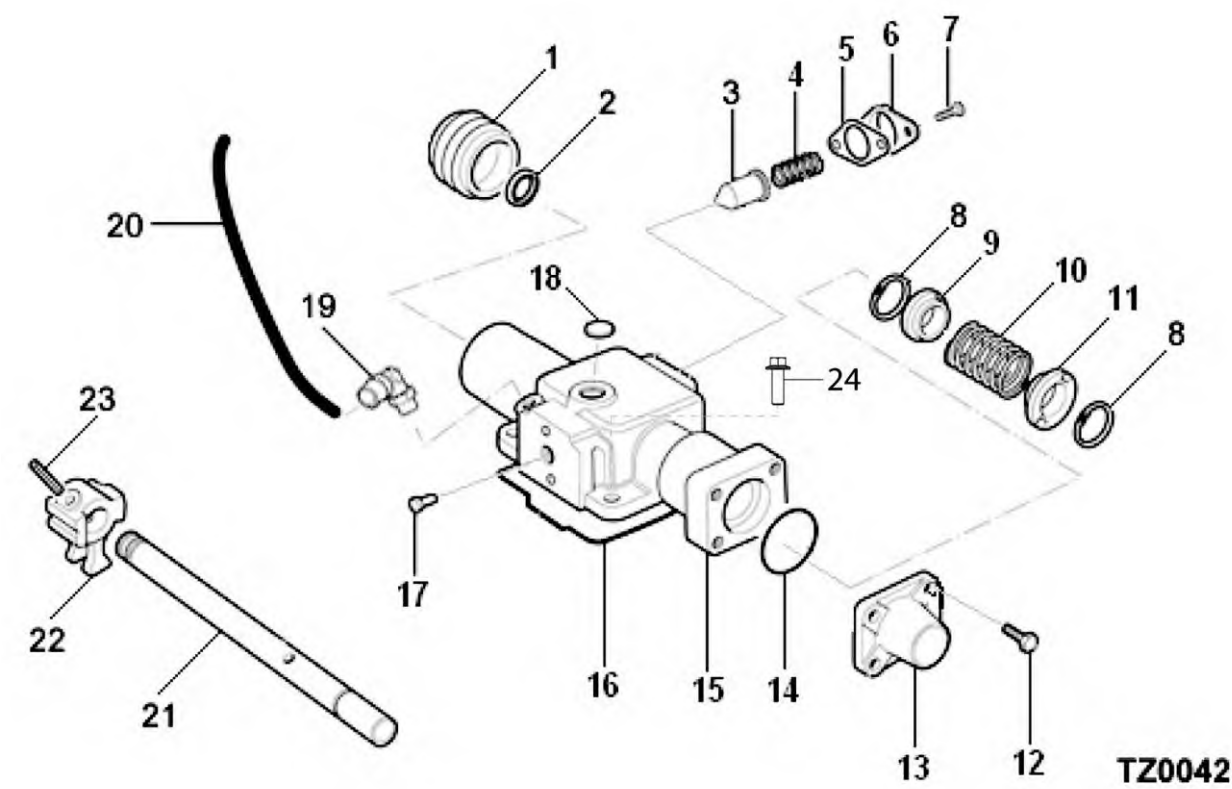
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
14	X8881424	CIRCLIP		1		
15	GX8881616	PTO PROVISION COVER		1		
16	GMX-8-1088	SCREW		6	M12X25 HEX FLG HD	
17	X8880469	WASHER-OIL STRAINER / DRAIN		1		
18	8876351	STRAINER-OIL		1		
19	GX8876352	PLUG OIL STRAINER		1		
20	U8876353V	OIL FILTER		1		
21	X8870543	DOWEL		2	16,0 DI X 30,5	
22	X8880519	WASHER-FILL/DRAIN FL		1		
23	GX8874941	MAGNETIC PLUG		1	M24	



LAYSHAFT ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
1	U8880746	LAYSHAFT ASSEMBLY		1		
2	X8880820	BEARING ASSEMBLY		2		
3	U8877534	CIRCLIP GRADED PACK		1		
3	X8870370	GR.C/CLIP 40 DIA. X 2.12 MM		1		
3	X8870371	GR.C/CLIP 40 DIA. X 2.07 MM		1		
3	X8870372	GR.C/CLIP 40 DIA X 2.02 MM		1		
3	X8871536	GR.C/CLIP 40 DIA. X 1.97 MM		1		
3	X8871537	GR.C/CLIP 40 DIA. X 1.92 MM		1		
3	X8871538	GR.C/CLIP 40 DIA. X 1.87 MM		1		
3	X8871539	GR.C/CLIP 40 DIA. X 1.82 MM		1		
3	X8871540	GR.C/CLIP 40 DIA. X 1.77 MM		1		

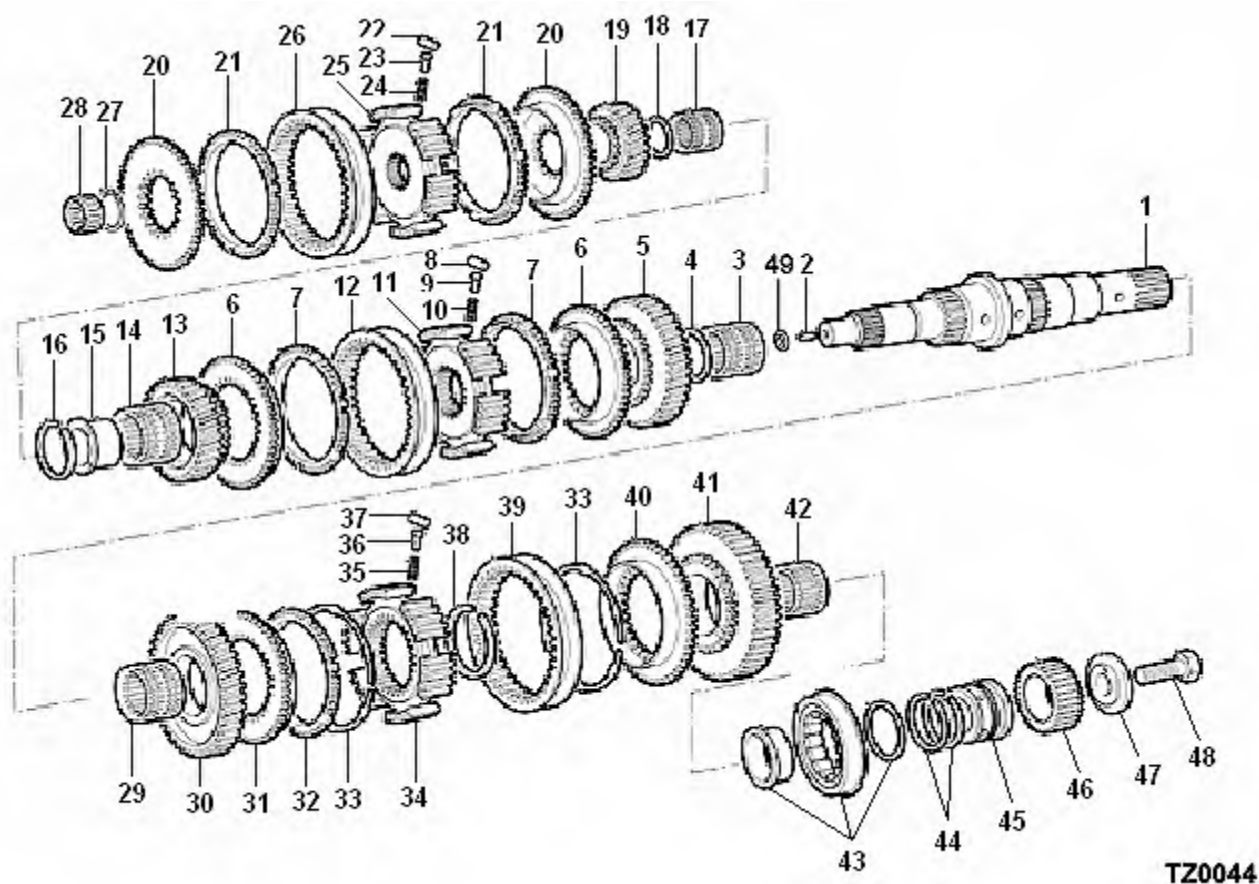
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
4	F88891	SHIM		1	S=0,051	
4	F88892	SHIM		1	S=0,127	
4	F88893	SHIM		1	S=0,254	
4	F88894	SHIM		1	S=0,508	
4	U8877535	SHIM PACK		1		
4	X8882272	SHIM		1	S=1,200	
5	8875879	SPACER		1		



LRC ASSEMBLY

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	GU8881023	LRC ASSY. RHV H		1	COMPRISES ITEMS 1-3, 5-9, 11, 13-15, 18, 21 AND 23	
1	X8875259	BOOT		1		
2	X8881481	OIL SEAL		1		
3	8875415	PLUNGER - DETENT		1		
4	8870587	DETENT SPRING		1		
5	8870590	GASKET		1		
6	GX8870259	DETENT COVER		1		
7	GMX-8-0848	SCREW		2		
8	X8874450	CIRCLIP		2	25.DIA	
9	8876566	SPRING RETAINER-BOOSTER		1		
10	8871395	SPRING COMPRESSION		1		
11	8876567	SPRING RETAINER-BIAS		1		
12	GMX-8-0847	SCREW		4		

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
13	8880477	END CAP		1		
14	X8880639	O-RING		1		
15	U8880694	LRC SUB ASSY		1		
16	8880638	SEAL		1		
17	8871375	SWITCH ACTIVATOR PIN		1		
18	GX8871486	EXPANSION PLUG		1		
19	X8881546	SWIVEL ELBOW ADAPTOR 90 DEG	X8880846	1		
20	X8881590	NYLON TUBE	X8881545	1	4MM, LENGTH 0.25M	
21	8874760	SHIFT ROD		1		
22	8877656	LEVER INNER STRIKING		1		
23	X8871378	DOWEL		1	10,0 DIA X 44	
24	GMX-8-1091	SCREW		4	M10X30 HEX FLG HD	

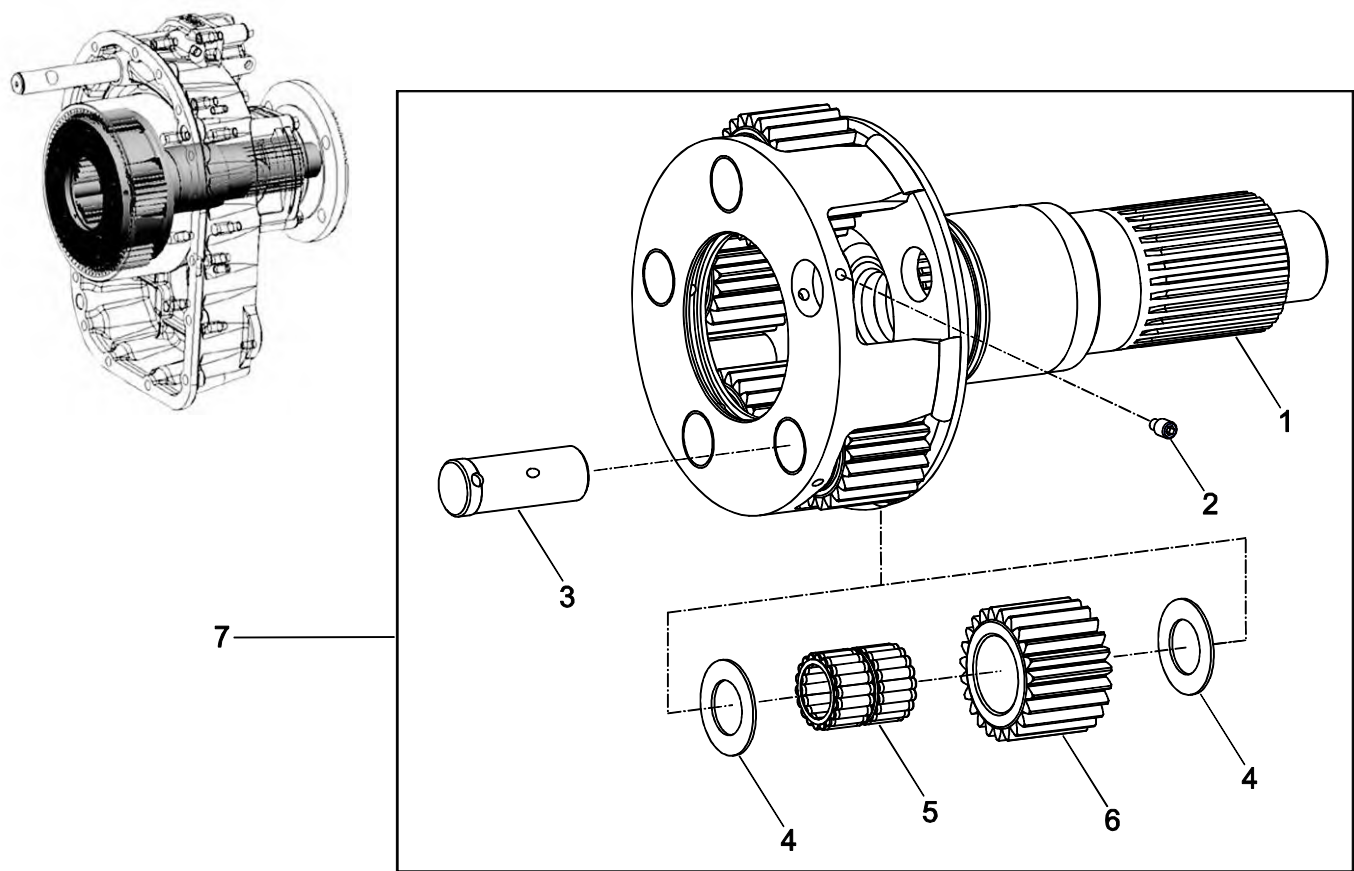


MAINSHAFT ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8883322	MAINSHAFT ASSY.		1		
1	U8883321	MAINSHAFT		1		
2	X14851	DOWEL		1	5/16 DI X 1.50	
3	X8870177	NEEDLE ROLLER BRG. ASSY		1		
4	8872589	GEAR SPACER 1ST		1		
5	8876948	GEAR MAINSHAFT 1ST		1		
6	8883043	SYNCHRO FLANGE		2		
7	8883044	SYNCHRO RING		2		
8	X8870356	ROLLER		3		
9	8870352	PLUNGER		3		
10	8870444	SPRING COMPRESSION		3		
11	8875571	HUB-FIXED, 1ST/2ND		1		

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
12	8880460	SLIDING SLEEVE		1		
13	8876949	GEAR MAINSHAFT 2ND		1		
14	X8870177	NEEDLE ROLLER BRG. ASSY		1		
15	8882868	SLEEVE MAINSHAFT BEARING		1		
16	U8882558	GRADED CIRCLIP PACK		1		
16	X8870534	GR.CIRCLIP 46 DIA. X 2.10 MM		1	PACK: U8882558	
16	X8870535	GR.CIRCLIP 46 DIA. X 2.05 MM		1	PACK: U8882558	
16	X8870536	GR.CIRCLIP 46 DIA. X 2.00 MM		1	PACK: U8882558	
16	X8883040	CIRCLIP GRADED 46 DIA X2.15 MM		1	PACK: U8882558	
16	X8883041	CIRCLIP GRADED 46 DIA X 2.20 MM		1	PACK: U8882558	
17	X8875276	NEEDLE BEARING		1		
18	8872588	GEAR SPACER 3RD		1		
19	8880740	GEAR MAINSHAFT 3RD		1		
20	8883043	SYNCHRO FLANGE		2		
21	8883044	SYNCHRO RING		2		
22	X8870356	ROLLER		3		
23	8870352	PLUNGER		3		
24	8870444	SPRING COMPRESSION		3		
25	8875554	FIXED HUB 3RD/4TH		1		
26	8880460	SLIDING SLEEVE		1		
27	U8877531	GRADED CIRCLIP PACK		1		
27	X8870370	GR.C/CLIP 40 DIA. X 2.12 MM		1		
27	X8870371	GR.C/CLIP 40 DIA. X 2.07 MM		1		
27	X8870372	GR.C/CLIP 40 DIA X 2.02 MM		1		
28	X8870305	NEEDLE BRG.ROLLER ASSY		1		
29	X8870177	NEEDLE ROLLER BRG. ASSY		1		

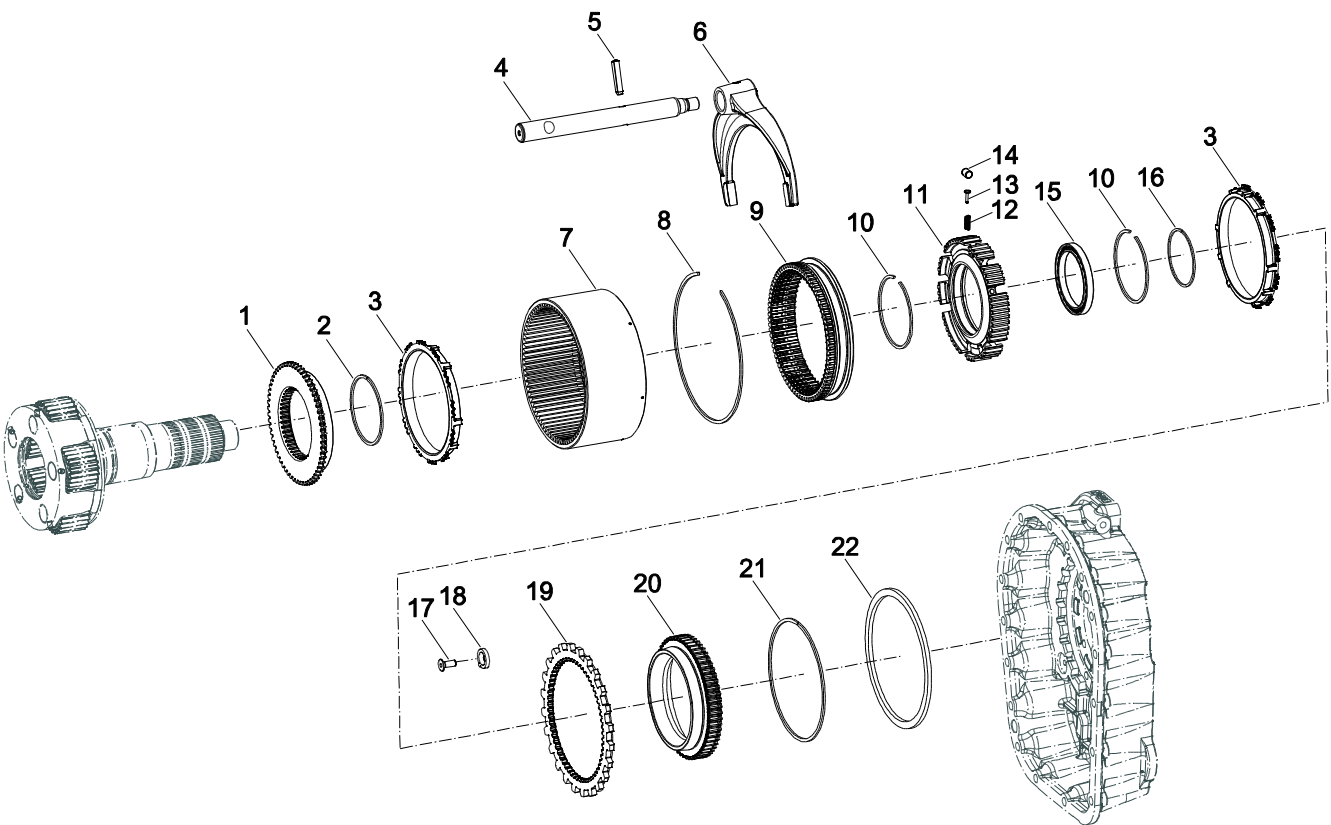
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
30	8876477	GEAR MAINSHAFT CRAWLER		1		
31	8877316	SYNCHRO FLANGE		1		
32	8877313	SYNCHRO RING		1		
33	X8873994	CIRCLIP SYNCHRO. ASSY.		1		
34	8875604	FIXED HUB REVERSE/CRAWLER		1		
35	8870444	SPRING COMPRESSION		3		
36	8870352	PLUNGER		3		
37	X8870356	ROLLER		3		
38	U8877532	GRADED CIRCLIP PACK		1		
38	X8870378	CIRCLIP-GR.DIA.60 X 2.10 MM		1		
38	X8870379	CIRCLIP-GR.DIA.60 X 2.05 MM		1		
38	X8870380	CIRCLIP-GR.DIA.60 X 2.00 MM		1		
39	8880461	SLIDING SLEEVE		1		
40	8870415	SYNCHRO FLANGE REVERSE		1		
41	8876478	GEAR MAINSHAFT REVERSE		1		
42	X8870178	NEEDLE ROLLER BRG. ASSY		1		
43	X8877164	BEARING REAR MAINSHAFT		1		
44	X8875532	SEALING RING		2		
45	8883434	OIL MUFF		1		
46	8883394	SUN GEAR		1		
47	8880594	RETAINER		1		
48	GX8870699	SCREW		1	M16X45 HEX HD	
49	8876298	RESTRICTOR		1		



PU0137

PLANET GEAR SPINDLE ASSEMBLY

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
1	U8883331	OUTPUT SHAFT ASSY.		1		
2	GMX-11-0601	SCREW		5	M6X10 SKT HD SET	
3	8883312	SPINDLE		5		
4	8876893	WASHER		10		
5	U8875235	NEEDLE ROLLER BRG. ASSY.		5		
6	8883395	GEAR PLANET		5		
7	U8883472	PLANET GEAR SPINDLE ASSY.		1		

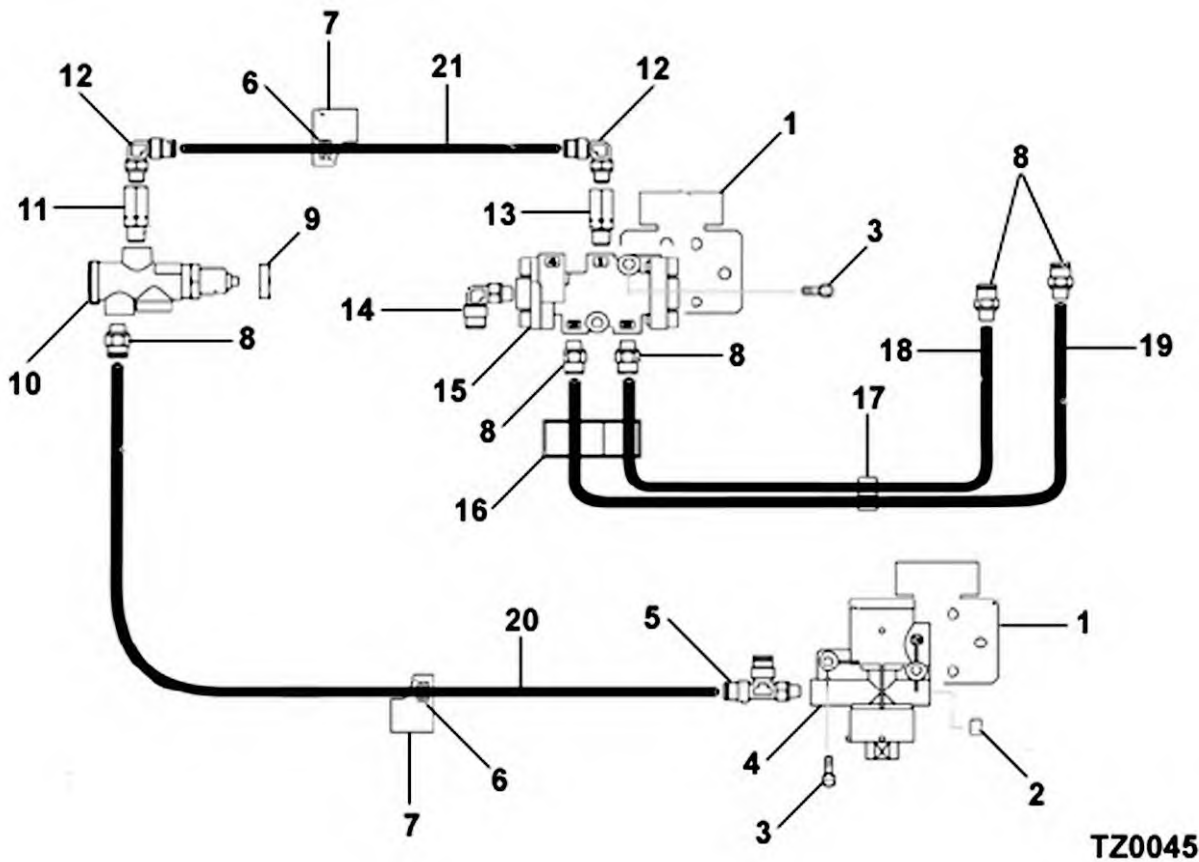


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RANGE ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
1	8877323	SYNCHRO FLANGE		1		
2	X8870342	CIRCLIP		1		
3	8877442	SYNCHRO RING - RANGE		2		
4	8872626	HI-LO SHIFT ROD		1		
5	X8878665	DOWEL	X8870726	1		
6	8872737	HIGH/LOW SHIFT FORK	8872737,8883677	1		
7	8872680	ANNULUS		1		
8	X8875296	CIRCLIP		1		
9	8880522	SLIDING SLEEVE		1		
10	X8870341	CIRCLIP		1		

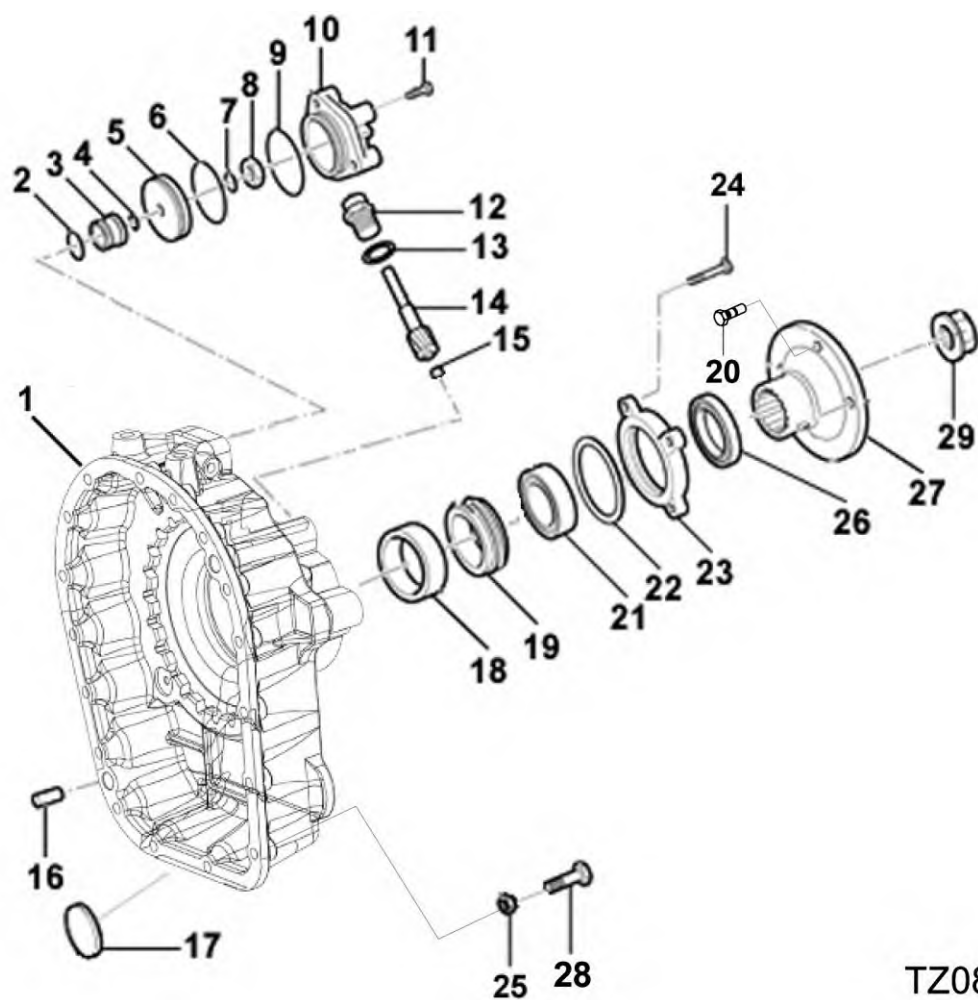
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
11	8875881	FIXED HUB		1		
12	8870444	SPRING COMPRESSION		9		
13	8870352	PLUNGER		9		
14	X8870355	ROLLER		9		
15	X8870844	BEARING		1		
16	X8870344	CIRCLIP		1		
17	GMX-8-0806	SCREW		3	M8X20	
18	8870848	RETAINER		3		
19	8875646	REACTION PLATE		1		
20	8877322	SYNCHRO FLANGE		1		
21	X8873993	CIRCLIP		1		
22	8870808	SPACER		1		



RANGE CONTROL ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	GU8881621	RANGE CONTROL ASSY.		1	COMPRISES ITEMS 1-21	
1	8880659	MOUNTING BRACKET		2		
2	GX2013517	PIPE PLUG		1	1/8	
3	X8880151	SCREW SPIRAL	GX8880151	4		
4	X8880109	FILTER REGULATOR		1		
5	U8881542	SWIVEL TEE ADAPTOR(BSP TO 6MM TUBE)		1		
6	X8882634	PIPE CLIP		2		
7	8882665	AIR PIPES		2		
8	X8881538	STRAIGHT ADAPTOR		5	6MM	
9	5568510	O-RING		1		
10	X8880054	3/2 POPPET VALVE		1		
11	X8883138	ADAPTOR G1/8		1		

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
12	X8880846	ELBOW ARTICULATED		2		
13	X8883139	RESTRICTOR G1/8		1		
14	X8881546	SWIVEL ELBOW ADAPTOR 90 DEG		1		
15	X8880843	4/2 AIR ACTUATING VALVE		1		
16	GX8880183	PIPE CLIP		1		
17	X8880545	PIPE CLIP - TWIN PIPE		1		
18	X8881588	MOULDED PIPE ASSY.		1	RANGE VALVE TO REAR CASE	
19	X8881587	MOULDED PIPE ASSY.		1	RANGE VALVE TO CYLINDER	
20	U8882502	MOULDED PIPE ASSY.		1	REGULATOR TO POPPET VALVE	
21	X8881545	NYLON TUBE 6 MM		1		
22	GU8881390	ELBOW ASSY.		1	NOT SHOWN IN ILLUSTRATION	
23	X8881554	MOULDED PIPE		1	NOT SHOWN IN ILLUSTRATION	

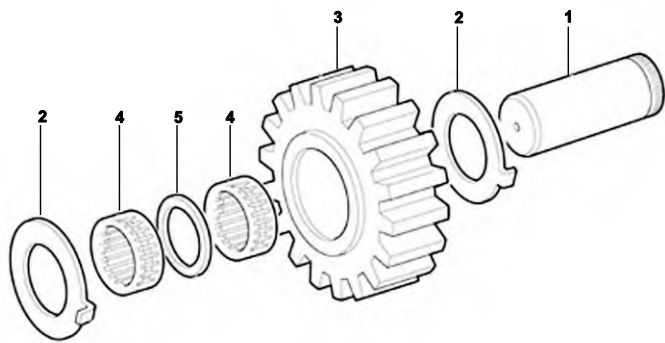


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REAR CASE ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	ZU8883790	REAR CASE ASSY.		1		
1	8883681	REAR CASING	Z8883681	1		
2	X8875292	O-RING		1		
3	8878240	BUSH	8875293	1		
4	X8871258	O-RING		1	DIA.24,5	
5	8875179	PISTON RANGE CYLINDER		1		
6	14344	PISTON O RING		1		
7	14345	PISTON O RING		1		
8	GMX-9-1602	NUT		1	M16	
9	X8873008	O-RING		1		

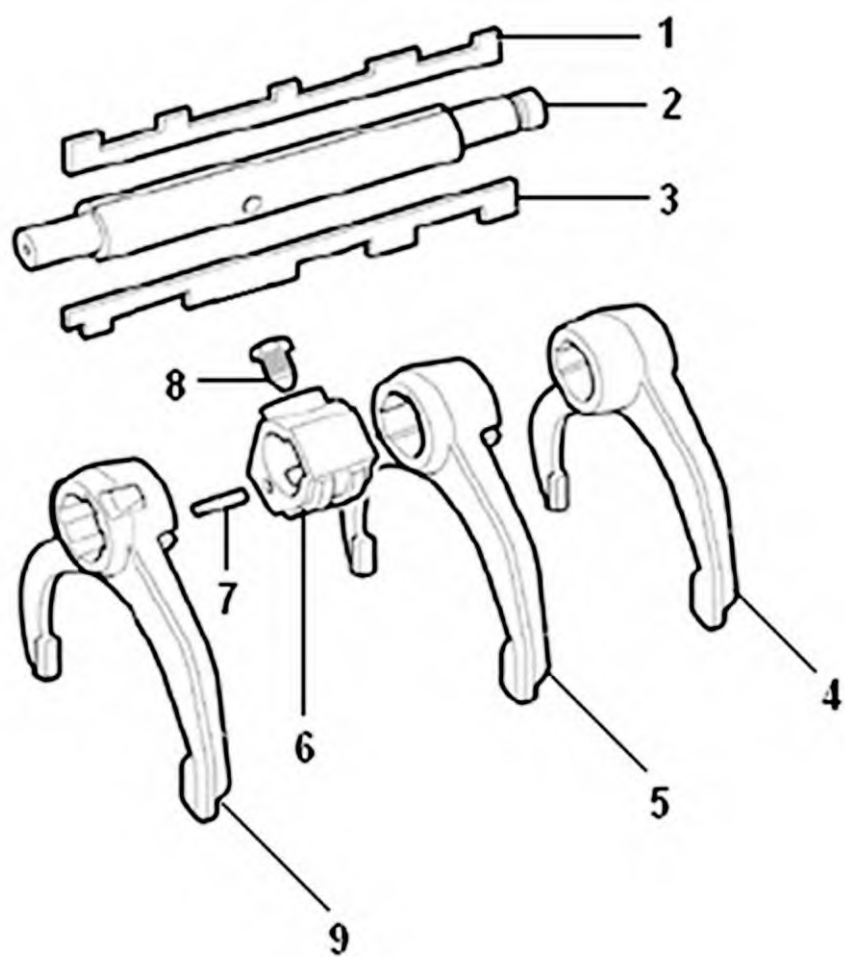
Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
10	8875430	CYLINDER-RANGE		1		
11	GMX-8-1094	BOLT		3	M10X55 HEX FLG HD	
12	8873787	ADAPTOR		1		
13	X8880471	WASHER		1		
14	8874006	SPEEDO PINION		1		
15	7992	BUSH		1		
16	X8870543	DOWEL		2	16,0 DI X 30,5	
17	14373	DISC MAGNET		1		
18	8877120	SPACER TACHO		1		
19	8877121	GEAR SPEEDO DRIVE 6TH		1		
20	GMX-7-1408	BOLT		4	M14X45 HEX HD	
21	X8872721	BEARING		1		
22	8880306	SHIM REAR BEARING		1	PACK: U8880276	
22	8880307	SHIM-REAR BEARING		1	PACK: U8880276	
22	8880308	SHIM REAR BEARING		1	PACK: U8880276	
22	U8880276	SHIM PACK		1		
23	Z8883682	REAR COVER		1		
24	GMX-8-1228	SCREW HEXAGON FLANGE		4	M12 X 55 - 6G	
25	GMX-9-1005	NUT		17	M10X1.5	
26	X8872722	OIL SEAL		1		
27	8883785	COUPLING FLANGE		1		
28	GMX-8-10111	BOLT		3	M10X65 HEX FLG HD	
28	GMX-8-1080	BOLT		14	M10X58	
28	GMX-8-1094	BOLT		1	M10X55 HEX FLG HD	
29	GX8870553	NUT		1		



TZ0007

REVERSE IDLER SHAFT

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
1	8883246	REVERSE IDLER SHAFT		1		
2	8870343	THRUST WASHER		2		
3	8880489	GEAR REVERSE IDLER		1		
4	X8872478	NEEDLE ROLLER BRG		2		
5	8872479	SPACER		1		



PU0009

SELECTOR ASSY.

Item	Current Part	Description	Replaced Part	Qty.	Notes	Kits/Assys Where Needed
0	U8875914	SELECTOR BLOCK		1	INCLUDES 8874754 & X8870277	
0	U8875941	SELECTOR ASSY.		1	COMPRISES ITEMS 1-9	
1	8872328	SELECTOR KEY		1		
2	8882443	SELECTOR SHAFT	8875827	1		
3	8880759	INTERLOCK KEY	8872327	1		
4	8875499	FORK CRAWLER/REVERSE		1		
5	8880760	FORK 1ST/2ND		1		
6	8874754	SELECTOR BLOCK		1		
7	X8870277	DOWEL		1		
8	8873691	SCREW		1	M10X23 HEX HD	
9	8882631	FORK 3RD/4TH		1		

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